



QUICK APPLICATION CHART

CONTROLS

| CNC 9X9 | CNC 150 | CNC 300 | CNC 2000 |
|--|--|---|---|
| 9 Bends per job Single job storage LCD display | 20 Bends per job 150 job storage Red L.E.D. display Depth only Ram mode | 300 job storage 10 bends per job w/ linking Red L.E.D. display Angle or Depth Ram mode Top stroke reference (Cat 1) I/O capability | 32 Bends per job 10,000 job storage P.C. Based Alpha-numerical part numbers Angle or Depth Ram mode 9.5" color L.C.D. Display Floppy disc (1000 jobs) I/O capability |

MECHANICAL STRUCTURE

AXES AVAILABLE

| MECHANICAL STRUCTURE | CNC 9X9 | CNC 150 | CNC 300 | CNC 2000 |
|---|---------|---------|---------|----------|
| MB MINI BRUTE | X | X,Y | N/A | N/A |
| MB/EC MINI BRUTE ECONOGAUGE | X | N/A | N/A | N/A |
| G24/A SINGLE DRIVE | X | X,Y | X,Y | X,Y |
| G24A/EC SINGLE DRIVE ECONOGAUGE | X | N/A | N/A | N/A |
| G24/B DUAL DRIVE | X | X,Y,R | X,Y,R | X,Y,R |
| G24B/EC DUAL DRIVE ECONOGAUGE | X | N/A | N/A | N/A |
| G24/BP DUAL DRIVE LOW PROFILE | X | X,Y,R | X,Y,R | X,Y,R |
| G24BP/EC DUAL DRIVE ECONOGAUGE LOW PROFILE | X | N/A | N/A | N/A |
| G24/HD DUAL DRIVE HEAVY DUTY | X | X,Y,R | X,Y,R | X,Y,R |
| G24HD/EC DUAL DRIVE HEAVY DUTY ECONOGAUGE | X | N/A | N/A | N/A |
| G24/HD/P DUAL DRIVE HEAVY DUTY LOW PROFILE | X | X,Y,R | X,Y,R | X,Y,R |
| G24HD/P/EC DUAL DRIVE HEAVY DUTY LOW PROFILE ECONOGAUGE | X | N/A | N/A | N/A |
| G24/TD TRIPLE DRIVE | N/A | X,Y,R | X,Y,R | X,Y,R |

G48/HD
DUAL DRIVE
PLATE GAUGE

N/A

X,Y,R

X,Y,R

X,Y,R

G48/TD
TRIPLE DRIVE
PLATE GAUGE

N/A

X,Y,R

X,Y,R

X,Y,R

X = Backgauge axis
Y = Ram control
R = Programmable gauge bar height
N/A = Not Available

